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*Daewoo CNC Turning Lathe, Mdl. LYNX200A, 3*

*Jaw Chuck, Mitsubishi A2211, ~~????~~ Load*

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Mitsubishi control CNC MITSUBISHI M70 - WORK1  
Parameter set M19 CNC machine Mitsu MEDAS 500  
SET Position OFFSET Z Axis Fanuc OI S01 servo  
alarm ~~Z70 Abs posn error (sover aim 25) ene  
misu M70 Vmc me(G54)workpiece measure kaise  
karen ??????? Alarm S04 SERVO ALARM 0067 S  
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offset || vmc machine offset || vmc machine  
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