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Introduction This workshop manual has been designed to provide assistance in the service and overhaul of Perkins Phaser and 1000 Series engines. Most of the general information which is included in the relevant User's Handbook (sections 1 to 9) has not been repeated in this workshop manual and the two publications should be used together.

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The engine serial number is on a metal plate, typically found on the left- hand side of the block. What do I need to enter? Copy the full 15 or more digits as printed on the engine, excluding any spaces. The minimum search requirement is the build list, typically 2 to 4 letters followed by 4 or 5 numbers.

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