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Boring concerns the internal diameter and the surface of the hole rather than the depth of the hole. In this sense, it can be considered as a twin process of turning, where the outer diameter and the surface are the concerns. Boring is done using a boring bar, which is a heavy metal bar with the tools fixed at the end.

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Boring is one of the most basic lathe operations next to turning and drilling. Lathe boring usually requires that the workpiece be held in the chuck and rotated. As the workpiece is rotated, a boring. bar with an insert attached to the tip of the bar is fed into an existing hole. When the cutting tool engages the workpiece, a chip is formed.

~~Boring (manufacturing) - Wikipedia~~

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Usually the term "turning" is reserved for the generation of external surfaces by this cutting action, whereas this same essential cutting action when applied to internal surfaces is called "boring". Thus the phrase "turning and boring" categorizes the larger family of processes known as lathing. The cutting of faces on the workpiece, whether with a turning or boring tool, is called "facing", and may be lumped into either category as a subset. Turning can be done manually, in a traditional form

~~Turning - Wikipedia~~

For example, Gary explained that the shop ' s Fives Giddings & Lewis PT-1800 table-type horizontal boring mill was ordered with a specialized operator platform that incorporates an expensive scissor lift to enable safer, more efficient part inspection. ... ' The world is always turning, and when you are standing still, you ' re falling behind ...

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